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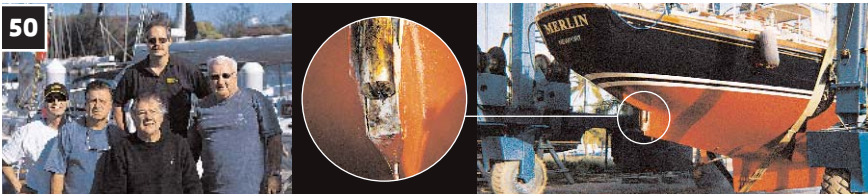
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ON THE COVER: *Melinka*, an 80-foot S&S-designed ketch, cruises Maine's Penobscot Bay. Photo by Abner Kingman

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